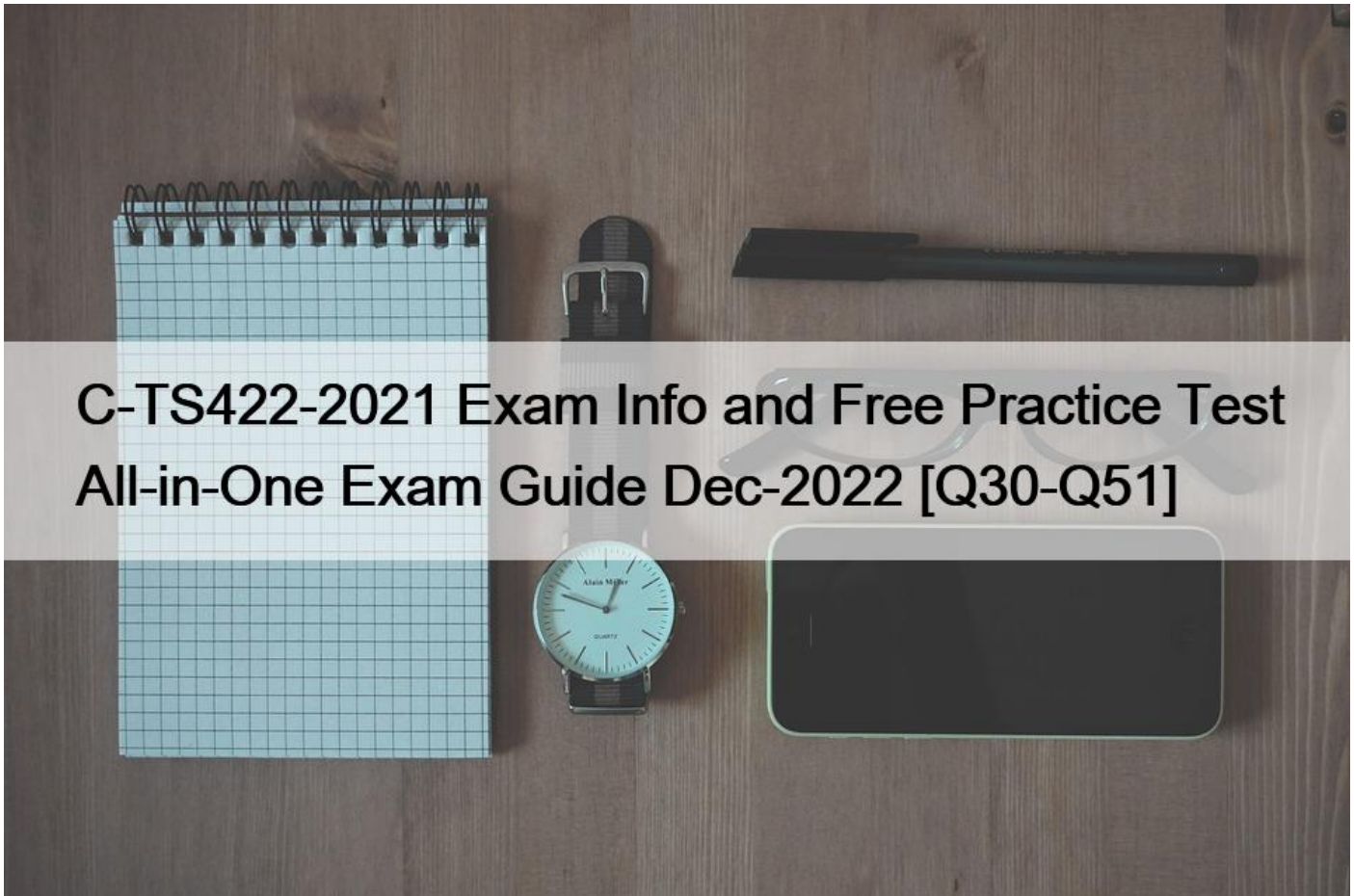# C-TS422-2021 Exam Info and Free Practice Test All-in-One Exam Guide Dec-2022 [Q30-Q51

C-TS422-2021 Exam Info and Free Practice Test All-in-One Exam Guide Dec-2022 Pass SAP C-TS422-2021 Actual Free Exam Q&As Updated Dump Dec 29, 2022

SAP C-TS422-2021 Exam Syllabus Topics:

TopicDetailsTopic 1- Characterize process order elements and process order processing- Outline the basics and master data of advanced planningTopic 2- Determine BOM item category, describe order status management and set user statuses- Material Requirements Planning in SAP S- 4HANATopic 3- Identify repetitive manufacturing specific master data- Identify features for Good Manufacturing Practices (GMP)Topic 4- Identify and explain production relevant master data- Configure availability check for componentsTopic 5- Determine master data objects for process orders- Introduction to SAP S- 4HANA Supply Chain PlanningTopic 6- Explain and compare the different production methods in make-to-order- Outline production planning components and functionsTopic 7- Outline both motivation and background of SAP S- 4HANA- Select and apply planning strategies, use the planning table

Q30. Which options do you have to plan both quant ties and capacities during line loading in repetitive manufacturing?
* Run MRP with quota arrangement.

* Run MRP with automatic selection of production version.
* Assign planned orders manual lying the planning table.
* Run PP/DS heuristics for repetitive manufacturing.

Q31. What is a work center hierarchy in planning in SAP S/4HANA?
* A group of alternative work centers providing a cumulative available capacity for production.
* A group of alternative work centers for production, structured in hierarchy levels by priorities
* A group of work centers in a production line being used in sequence for production
* A group of work centers in a parallel sequence that is used to split production quantities and work on them in parallel

Q32. Your project used process orders for the production of liquid chemicals.

What can you define to ensure that the production flow happens only in physically connected tanks?
* Operation network
* Work center hierarchy
* Setup matrix
* Resource network

Q33. Which materials have a negative quantity in a bill of materials or in a recipe?
* Bulk materials
* Co-products
* By-products
* Waste products
* Continuous flow materials

Q34. What type of time element can be reduced by strategy settings while dispatching?
* Transportation time
* Wait time
* Queue time
* Setup time

Q35. Which item statuses can you select inside a material BOM?
* Service
* Sales
* Quality management
* Engineering

Q36. During production order creation, several valid production versions are found. How does the system choose the production version?
* Planned order or material number
* Valid period or sale order
* Alphanumeric or quota arrangement
* Lot size or material cost

Q37. What do you use to dispatch operations from planned orders so that the production plan can be fulfilled?
* Material Requirements Planning (MRP)
* Capacity Requirements Planning (CRP)
* Supply Network Planning (SNP)
* Demand Planning (DP)

Q38. What does a line hierarchy in repetitive manufacturing represent?
* A production line with a parallel sequence in the routing
* A production line with prioritized alternative work centers
* A production line with more than one work center
* A production line with an alternative sequence in the routing

Q39. Where do you maintain data to determine the duration of an operation for production?
* Bill of material (BOM)
* Routing
* Material master
* Work center

Q40. Which SAP application can be used for forcasting in Supply Chain Planning?
* Material Requirements Planning (MRP)
* Supply Chain Management(SCM)
* Integrated Business Planning (IBP)
* Capacity Requirements Planning (CRP)

Q41. Which business processes are affected by setting in the order type-dependent parameters?
* Intiate quality inspections.
* Select master data.
* Define integration to cost accounting.
* Implement engineering changes.

Q42. You have maintained the parameters for simple discontinuation in the material master of a component. Which business process will be affected if the available stock is zero and the discontinuation date is in the past?
* Production order release
* Material requirements planning
* Backflushing
* Kanban

Q43. Which times elements does MRP consider in backward scheduling to determine he order dates for components from dependent requirements?
* Planed delivery time
* Operation duration
* In-house production time
* Total replenishment lead time

Q44. Which alternative item strategies are available in bills of materials (BOM) in SAP S/4HANA?
* First in first out (FIFO)
* 100% check
* Simultaneous
* By usage probability

Q45. In your project, you have several materials that are planned by different people. How can you assign the planning responsibility?
* MRP type
* MRP group
* MRP planning file
* MRP controller

Q46. An issue storage location was NOT found through the work center, bill of material(BOM) item, or material master. What determines whether the storage location can be derived from the production version?
* MRP group
* Plants parameters
* MRP controller
* MRP profile

Q47. What does the material type influence?
* Which plant specific status is allowed
* Which material master views can be maintained
* Which document types are allowed
* Whether the material is produced in-house, procured externally or bouth

Q48. You want to insert an operatio at a certain time on work center. The planning direction is forward. The disired dispatching time concides with an operation that has previously been dispatched. How does the insertion take place?
* The previously dispatched operation stays as is; the new operation is inserted after the the dispatched operation.
* The previously dispatched operation stays as is; the new operation is inserted before the the dispatched operation.
* The new operation is inserted at the desired time; the previously dispatched operation is moved forward.
* The new operation is inserted at the desired time; the previously dispatched operation is moved backward.

Q49. What are the possible results of a production planning run in Advanced Planning (PP/DS)?
* Planned order
* Production order
* Purchase requistion
* Stock transport order
* Scheduling agreement schedule line

Q50. How can you carry out cost object controlling for production orders?
* Milestone-related
* Cost-related
* Product-related
* Order-related

Q51. Your production planners must execute planning only for specific resources. How can you achive this in advanced Planning(PP/DS)
* Use heuristic.
* Use a resource group.
* Use a propagation range.
* Use a planning group.

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