

APICS CPIM Test Engine Practice Test Questions, Exam Dumps [Q244-Q268]



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APICS CPIM (Certified in Production and Inventory Management) certification exam is a widely recognized certification program that provides individuals with the expertise they need to succeed in the field of production and inventory management. Certified in Production and Inventory Management certification program is designed to enhance the knowledge, skills, and abilities of professionals in the field of operations management. The program is recognized globally and is designed to provide individuals with the necessary tools to excel in the industry.

NEW QUESTION 244

Purchasing and production activity control:
* is very short, perhaps from a day to month

- * the level of detail is high since it is concerned with individual components, workstations and ordered
- * Plans are reviewed and revised daily
- * All of these

NEW QUESTION 245

Which combination of business processes is accurate?

- * MRP, rough-cut capacity
- * S&OP, CRP
- * MPS, rough cut capacity
- * DRP, CRP

NEW QUESTION 246

Using non-cumulative methods, what is the ATP in period 1?

Item: 65633		Description: Frozen Cod									
Lot Size: 500	Mfg Lead Time: 2									Demand Time Fence: 3	
On Hand: 300	Safety Stock: 70									Planning Time Fence: 8	
Period	2	3	4	5	6	7	8	9	10	11	
Forecast	50	55	55	55	50	50	50	40	40	40	
Customer Orders	39	60	70	43	31	19	7	2	0	0	
Projected Available Balance											
Master Production Schedule											

- * 88
- * 100
- * 261
- * 300

NEW QUESTION 247

Extranet is an internet shared by two or more companies.

- * True
- * False

NEW QUESTION 248

All of the following are ways to achieve financial objectives EXCEPT:

- * Reduce inventory so inventory investment is at a minimum level
- * Decrease the number of plants and warehouses
- * Extensive distributions system
- * Manufacture only to customer order

NEW QUESTION 249

Sales 100 100 100 100 100 100

Production 200 200 200 100 100 100

Starting Inventory = 100

The production plan shown above is an example of which production strategy?

- * Chase
- * Level
- * Least Squares
- * Combination

NEW QUESTION 250

As applied to inventories, it is usually found that the relationship between the percentage of items and the percentage of annual dollar usage follows a pattern in which three groups can be defined:

Group A About 50 % of the items account for about 5 % of the dollar usage
Group B About 20 % of the items account for about 80 % of the dollar usage
Group C About 30 % of the items account for about 15 % of the dollar usage

- * True
- * False

NEW QUESTION 251

Each active manufacturing order has a record in which file?

- * work center master file
- * work center detail file
- * shop order master file
- * shop order detail file

NEW QUESTION 252

This is a true representation



Figure

- * MRP
- * Capacity Control
- * PAC
- * MRP II

NEW QUESTION 253

What can affect the trend, seasonality, or randomness of the actual demand?

- * Static changes
- * Dynamic changes
- * Random changes
- * Planned changes

NEW QUESTION 254

Over a 4-week period a work center produced 540 standard hours of work was available for 640 hours, and actually worked 480 hours. Calculate the utilization and the efficiency of the work center.

- * 75%, 110%
- * 75%, 112.9%
- * 76%, 112.95%
- * 75%, 110%

NEW QUESTION 255

What record in sequence only the main operation and inspection and are useful; for preliminary investigation and give a bird's-eye view of the process?

- * Operations process chart
- * Operations description chart
- * Operations inspection chart
- * Operations receiving chart

NEW QUESTION 256

When items required from stock must be selected from storage and brought to a marshalling area, this activity is called:

- * Collect goods
- * Accept goods
- * Select goods
- * Pick goods

NEW QUESTION 257

The ranking of jobs for the dispatch list is created through the application of which of the following priority rule?

- * First come, first served
- * Earliest operation due date
- * Shortest process time
- * All of the above

NEW QUESTION 258

The amount of released and planned work assigned to a facility for a particular time period is called:

- * Assignment
- * Load
- * Agility
- * Management

NEW QUESTION 259

Product design engineers sometimes change the design of a product and the components used. These changes must be recorded and controlled. The bill provides the method for doing so is called

- * Engineering change control
- * Production change control
- * Demand change control
- * Both A & B

NEW QUESTION 260

What is the capacity of a system or resource to produce a quantity of output in a given time period?

- * Capacity available
- * Capacity required
- * Capacity check
- * Capacity on hand

NEW QUESTION 261

A tool may shift, a gauge may move, a machine may wear, or an operator may make a mistake, there is a specific reason for these causes of variation, which is called:

- * Flexible variation
- * Convertible variation
- * Assignable variation
- * Transferable variation

NEW QUESTION 262

The plan must be checked against available capacity when needed to make the components is called the process of

- * Capacity Requirement planning
- * Material Requirements planning (MRP)
- * Production Activity control (PAC)
- * A & C

NEW QUESTION 263

Price competition is often severe and profits start to decline, in which phase of the life cycle of a product?

- * Introduction phase
- * Growth phase
- * Maturity phase
- * Decline phase

NEW QUESTION 264

1) What are the priorities-How much of what is to be produced and when?

2) What is available capacity-What resources do we have?

3) How can differences between priorities and capacity be resolved?

These questions must be answered:

- * During material resource planning
- * During priority planning
- * At each level of MCP
- * During capacity planning

NEW QUESTION 265

Which of the following are the major objectives of Material Requirement Planning?

- * Determine requirements and keep priorities current.
- * Determine requirements and support production activities
- * Control and monitoring material demands
- * Control the performance of the order

NEW QUESTION 266

Which file contains a list of the single-level components and quantities needed to assemble a parent?

- * master file
- * product structure file
- * routing file
- * work center master file

NEW QUESTION 267

Qualitative techniques are productions based on judgment, intuition, and informed opinions.

- * True
- * False

NEW QUESTION 268

When a calculation is made to find out how many are needed, the quantities available must be considered in:

- * Maintaining the bills of material structures
- * Linkage between manufacturing planning and control system
- * Inventory records
- * Both A & C

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